



PARTS MANUAL

"ACCESS" SERIES TUBS

3600/3600XL/3700/3750/3800

&

SUPINE TUBS

3300/4300/5300

© *SILCRAFT CORPORATION*
A Division of Invacare Corporation



SUPINE



3600/3600XL

3750

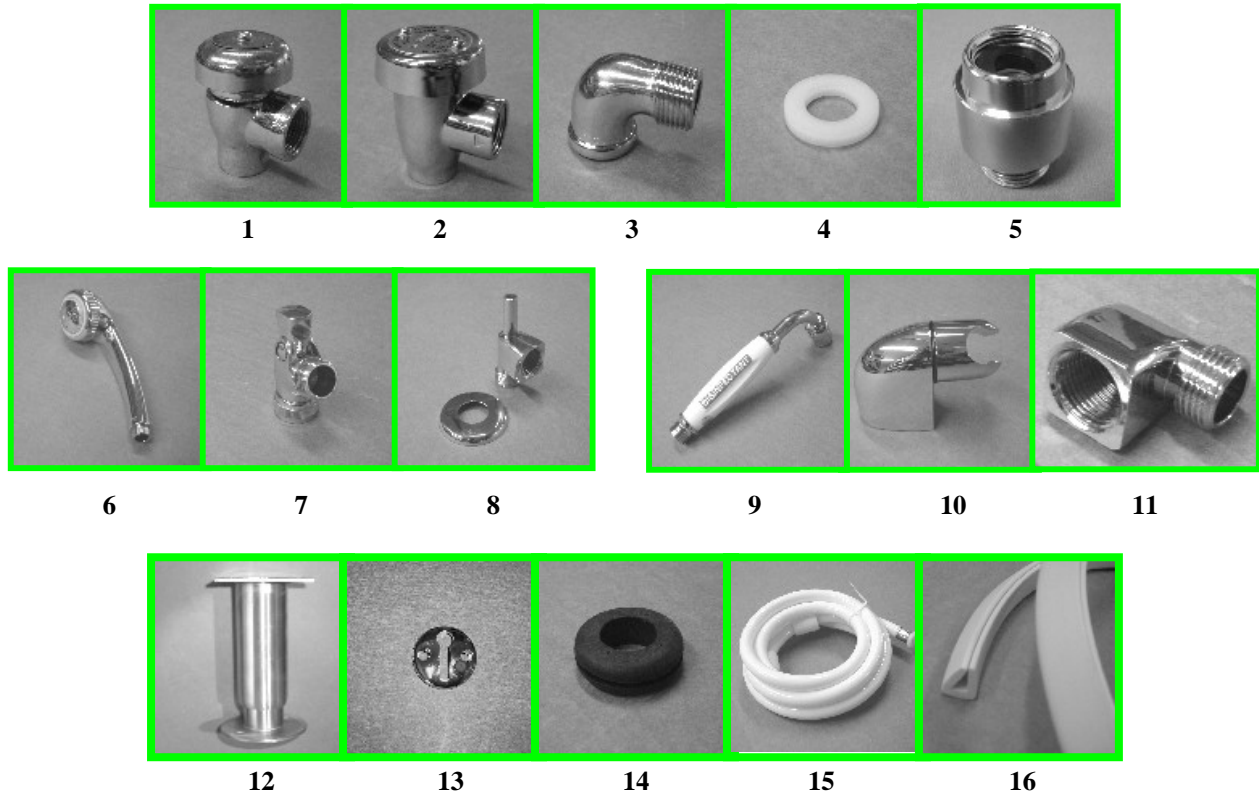


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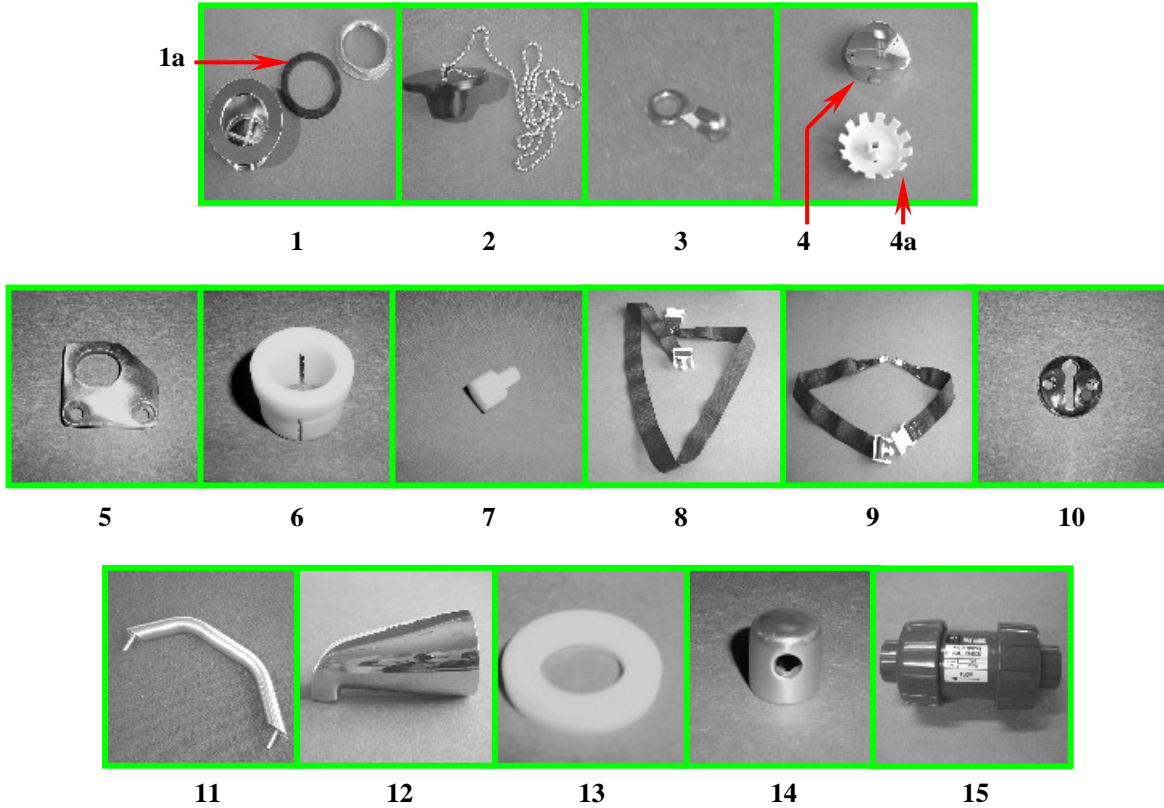
This manual is designed to assist in the recognition of parts and service for the Invacare therapeutic tubs manufactured by the Silcraft Corporation since 1980. The information contained herein covers the model 3600 / 3600XL / 3700 series / 3750 and 3800 tubs. For those who may have older models of these versions, some parts may be different and may or may not be shown. Please call technical support at 800.348.4848 for any questions you may have regarding these product lines. Invacare Continuing Care Group and the Silcraft Corporation are committed to quality manufacturing, service and the customer satisfaction of our product.

OUTER TUB SHELL COMPONENTS



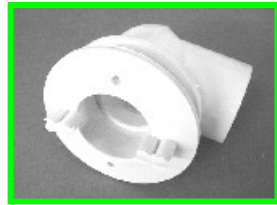
ITEM	PART#	DESCRIPTION
1	IHPAR7380-AG	"CONBRACO" 1/2" Back-flow Preventer (one screw in cap)
	IHPAR7383C	Bonnet
	IHPAR7384B	Repair Kit (model 38-203) – old style
	IHPAR7384C	Repair Kit (model 38-103) – new style
2	IHPAR7380-AG-W	"WATTS" 1/2" Back-flow Preventer (two screws in cap)
	IHPAR7382CW	Bonnet
	IHPAR7384CW	Repair Kit
3	IHPAR1136	Chrome 90° Elbow
4	IHPAR6160D	Nylon Washer (for the back-flow preventor & chrome elbow)
5	IHPAR9056A	In-line Check Valve (3700/3700BMF/3700D/3750 tubs only)
6	PAR5080BC	Shower Wand
7	IHPAR5100-AC	Swivel Connector (for shower wand)
8	IHPAR9167B	Shower Wand Holder
9	PAR5087B	Disinfectant Wand (used on all models except 3700 series / 3750 & 3800, discontinued on all models manufactured after March 2004)
10	IHPAR9170B	Disinfectant Wand Holder
11	IHPAR9167A	Chrome Elbow Hose Connector (for disinfectant wand)
12	IHPAR3645	6" Leg
	IHPAR3646	10" Leg
13	IHPAR9269	Chrome Fender Lock
14	IHPAR5291	Rubber Grommet
15	PAR5118G	Hose (for shower & disinfectant wand)
16	IHPAR5940-BC	Trim Molding - Almond (used on base of all free standing tubs and end panels on recessed tubs)
	IHPAR5940-BC-1	Trim Molding – White (used on base of all free standing tubs and end panels on recessed tubs)

INNER TUB SHELL COMPONENTS

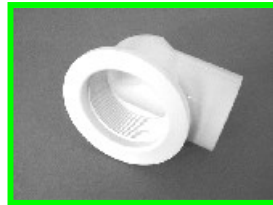


ITEM#	PART#	DESCRIPTION
1	PAR5134ABC	Drain Assembly – 2"
1a	PAR5134C	Drain Gasket – 2"
2	PAR9817A	Drain Plug with Chain
3	PAR9821	Chain Clip for drain plug
4	IHPAR5138D	Gerberit Drain Handle
4a	IHPAR5139D	Gerberit Handle Adapter
5	IHPAR3614	Door Probe Plate (1995 & after)
6	IHPAR3602	Door Probe Bushing (prior 1995)
7	IHPAR3619	Door Stop
8	IHPAR9268-ABC	Chest Safety Strap
9	IHPAR9260	Seat Safety Strap
10	IHPAR9269	Chrome Fender Lock
11	IHPAR9261	10" Grab Bar (models 3750 & 3800 only)
12	IHPAR9005A	Tub Spout (used on 3700 series tub only)
13	IHPAR3617A	Washer (for disinfectant burp fitting)
14	IHPAR3617	Disinfectant Burp Fitting
15	IHPAR5670-BCD	Check Valve – 1/2" (4 & 6 jet tubs only)

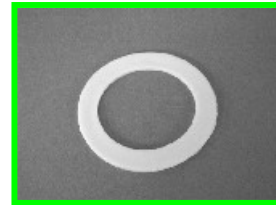
INLET SUCTION ASSEMBLY



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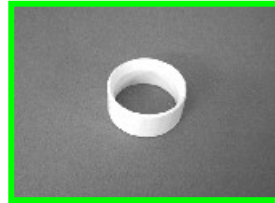
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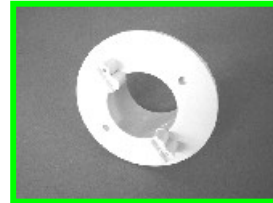
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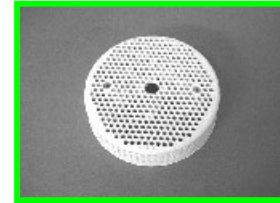
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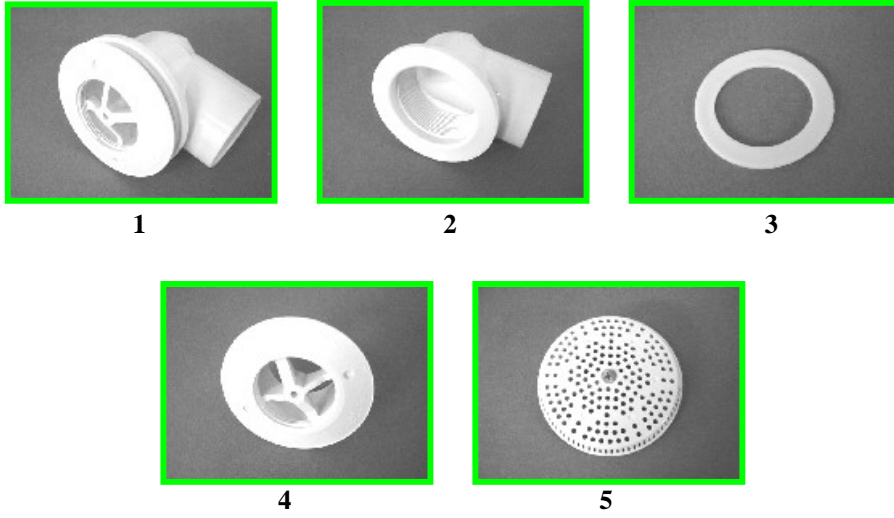
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INLET SUCTION ASSEMBLY

ITEM #	PART #	DESCRIPTION
1	PAR7185A	Inlet Suction Assembly (includes #,2,3,5,6)
2	IHPAR7185-1-1/2	2" x 1-1/2" Elbow Housing
3	IHPAR7188	Gasket
4	1095446	Valve stem
5	PAR9816	Insert Ring
6	IHPAR7185GA	Inlet Suction Guard Head
7	IHPAR7185B-A	Inlet Suction Cover – almond
	PAR7185B-W	Inlet Suction Cover – white

NOTE: When replacing the inlet suction guard head, torque specification is 9-11 ft/lbs.

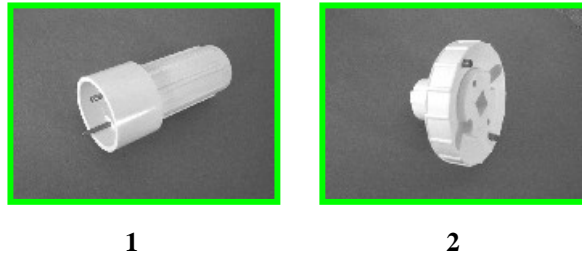
OVERFLOW ASSEMBLY & TOOLS



OVERFLOW ASSEMBLY

ITEM #	PART #	DESCRIPTION
1	IHPAR7185B	Suction Overflow Assembly (includes #2,3,4)
2	IHPAR7185-1-1/2	2" X 1-1/2" Elbow Housing
3	IHPAR7188	Gasket
4	IHPAR7185GB	Overflow Guard Head
5	IHPAR7185C-A	Overflow Cover & Screws – almond
	PAR7185C-W	Overflow Cover & Screws – white

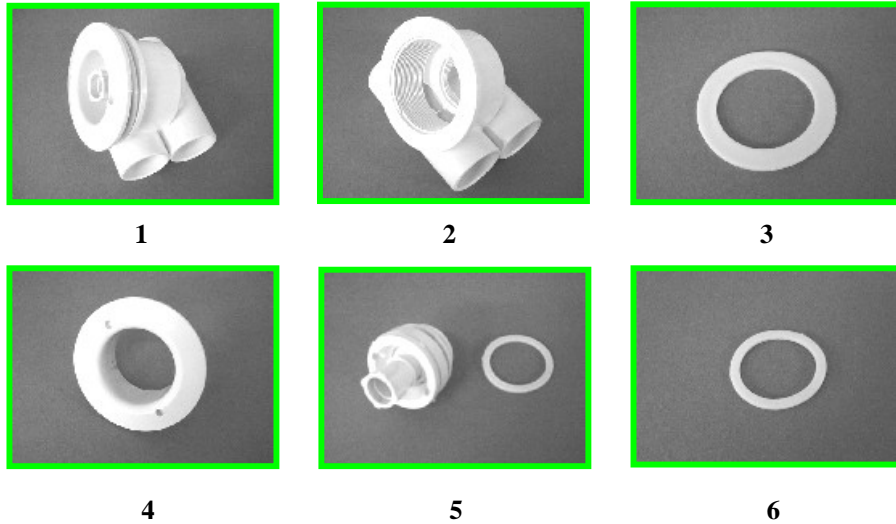
NOTE: When replacing the overflow guard head, torque specification is 9-11 ft/lbs.



TOOLS

ITEM #	PART #	DESCRIPTION
1	IHPAR7186	Jet Spanner Wrench
2	IHPAR7187	Flange Spanner Wrench (Jet flange, overflow & inlet suction guard heads)

JET ASSEMBLY



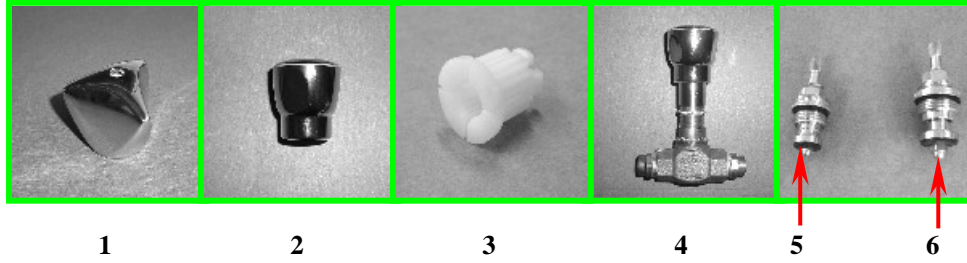
JET ASSEMBLY

ITEM #	PART #	DESCRIPTION
1	IHPAR7182E-A	Twist Jet Assembly – almond (includes 2,3,4,5)
	IHPAR7182E-W	Twist Jet Assembly – white (includes 2,3,4,5)
	PAR7182EAPP	Push-Pull Jet Assembly – almond (includes 2,3,4,5)
	PAR7182EWPP	Push-Pull Jet Assembly – white (includes 2,3,4,5)
2	IHPAR7182E	Jet Housing
3	IHPAR7188	Gasket
4	IHPAR7185F-A	Flange Nut – almond
	IHPAR7185F-W	Flange Nut – white
5	IHPAR7185E-A	Twist Jet & Gasket – almond
	IHPAR7185E-W	Twist Jet & Gasket – white
	PAR7185E-APP	Push-Pull Jet & Gasket – almond
	PAR7185E-WPP	Push-Pull Jet & Gasket – white
6	IHPAR7189	Replacement Jet gasket

NOTE: When replacing the jet flange, torque specification is 9-11 ft/lbs.

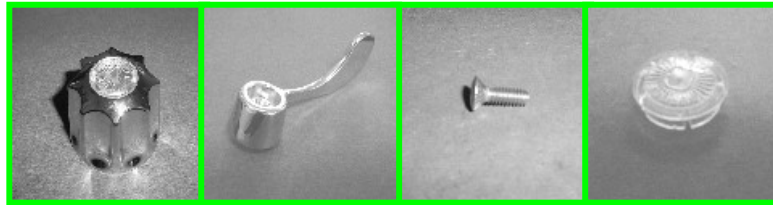
TUB AND SHOWER VALVE COMPONENTS

LYNNWOOD (introduced August 1995)



ITEM #	PART #	DESCRIPTION
1	PAR6652A	Lynnwood Handle – old style (metal) NO LONGER AVAILABLE
2		Lynnwood Handle – new style (plastic)
3	PAR6678CG	Handle Insert (for #1)
4	PAR6652	1/2" Shower Valve
	PAR6653	3/4" Tub Fill Valve
5	PAR6652B	1/2" Replacement Stem & Cartridge
6	PAR6653B	3/4" Replacement Stem & Cartridge

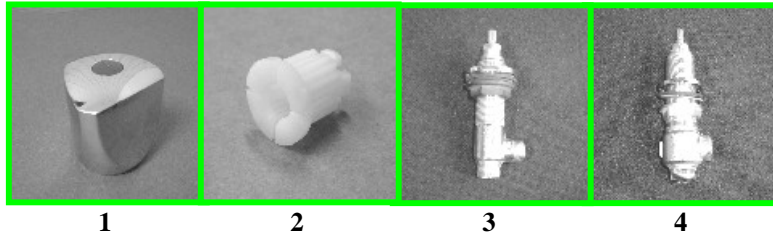
GERBER



ITEM #	PART #	DESCRIPTION
1	IHPAR6102C	Gerber Handle
2	IHPAR6093	Gerber Wrist Handle (3700 model series only)
3	IHPAR6112C	Handle Screw
4	IHPAR6100C	Handle Cap
5	IHPAR6103C	Escutcheon
6	IHPAR6098C	1/2" Tub and Shower Valve
7	PAR6097C	Valve Replacement Cartridge (new style only)
8	IHPAR6099C	Valve Seat (old style only)

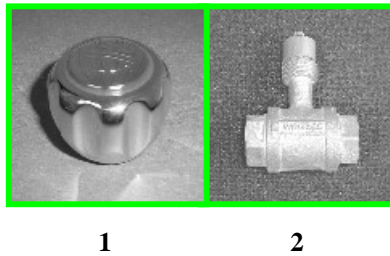
TUB AND SHOWER VALVE COMPONENTS

DORNBRAUCHT "ADIA"



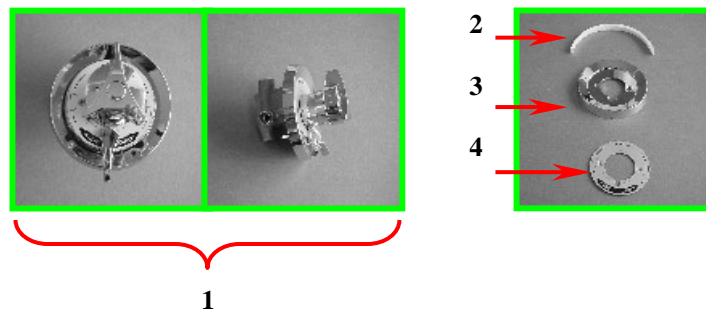
ITEM #	PART #	DESCRIPTION
1	IHPAR9301	Dornbracht Handle
2	PAR6678CG	Handle Insert
3	IHPAR9314	1/2" Shower Valve
4	IHPAR9315	3/4" Tub Fill Valve

GUMMERS



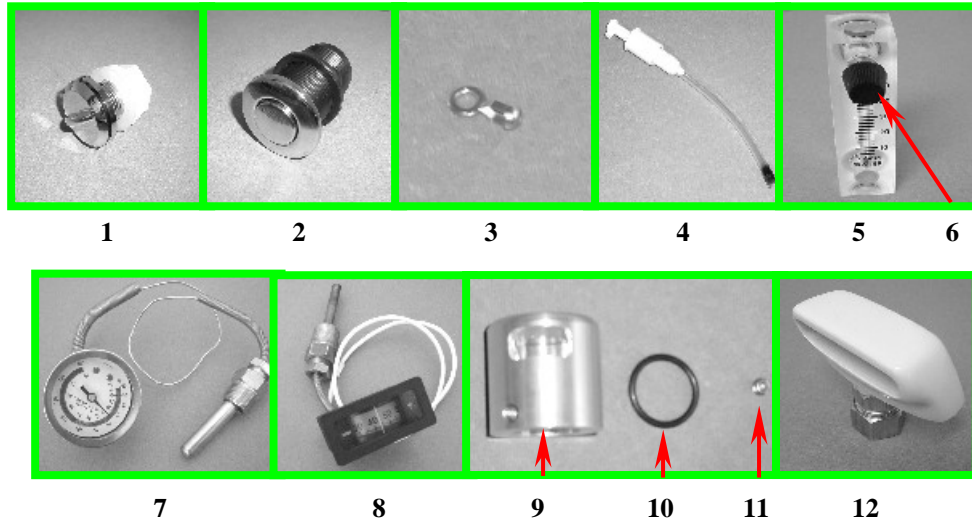
ITEM #	PART #	DESCRIPTION
1	IHPAR6887BC	Gummers Handle
2	IHPAR6885-BC	3/4" Tub & Shower Valve

SYMMONS (used on 3700/3700B/3700BMF only)



ITEM #	PART #	DESCRIPTION
1	IHPAR9255	3/4" Tub & Shower Ball Valve Kit
2	PAR9255A	Escutcheon Gasket (mfg# T-27)
3	PAR9255B	Escutcheon (mfg# T-27B)
4	PAR9255C	Dial Plate (mfg# T-29B)
5	PAR9255D	Escutcheon Screws (not shown)

FACEPLATE COMPONENTS

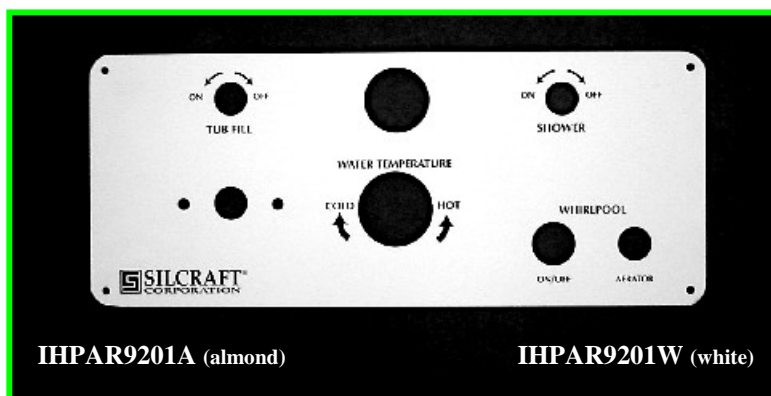
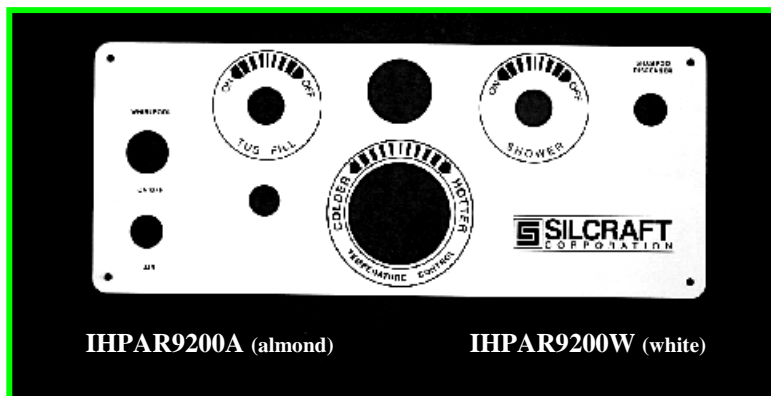


ITEM #	PART #	DESCRIPTION
1	PAR5590A	Aerator
2	PAR5510C	On/Off Button
3	PAR9821	Chain Clip (drain plug)
4	IHPAR1109	Soap Dispenser *discontinued*
5	PAR1108	Disinfectant Metering Valve
6	PAR1106	Replacement Knob (for metering valve)
7	PAR5710E	Temperature Gauge (round new style)
	IHPAR5710E-LENS	Replacement Lens *discontinued*
8	IHPAR5710-BC	Temperature Gauge (rectangular old style)
9	IHPAR6090-C	Aluminum Tub Spout (old style)
10	IHPAR6091-C	O-Ring (for tub spout 6090-C)
11	IHPAR6092C	Set Screw (for tub spout 6090-C)
12	IHPAR6089A	Almond Tub Spout (new style)
	IHPAR6089W	White Tub Spout (new style)

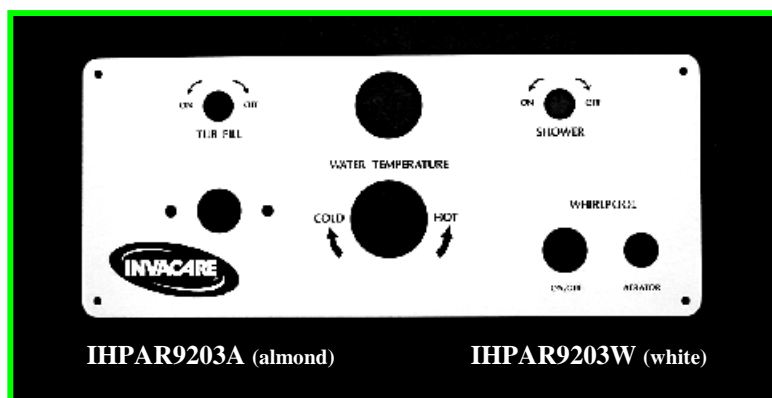
FACEPLATES



This faceplate will be discontinued when sold out.



FACEPLATES

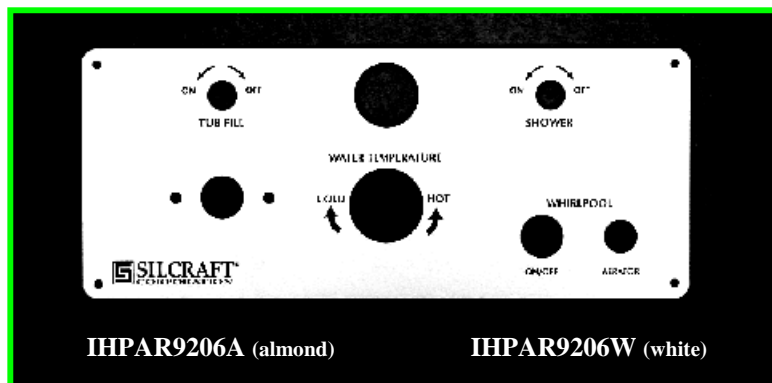


This faceplate & faceplate IHPAR9206 are the same design and have the same components. The difference is this faceplate is 19" long & IHPAR9206 faceplate is 19-1/2" long.

FACEPLATES



This faceplate is used on all 3700 series tubs only.

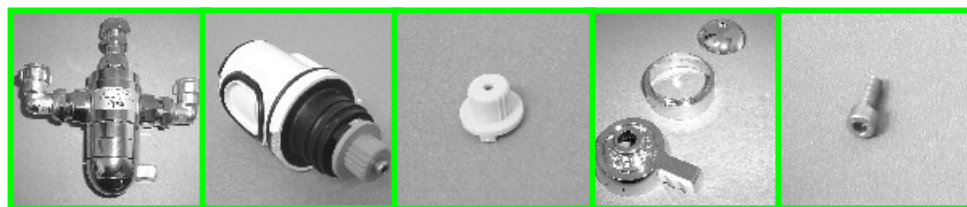


This faceplate & faceplate IHPAR9203 are the same design and have the same components. The difference is this faceplate is 19-1/2" long & IHPAR9203 faceplate is 19" long.



MIXING VALVES

RADA 222



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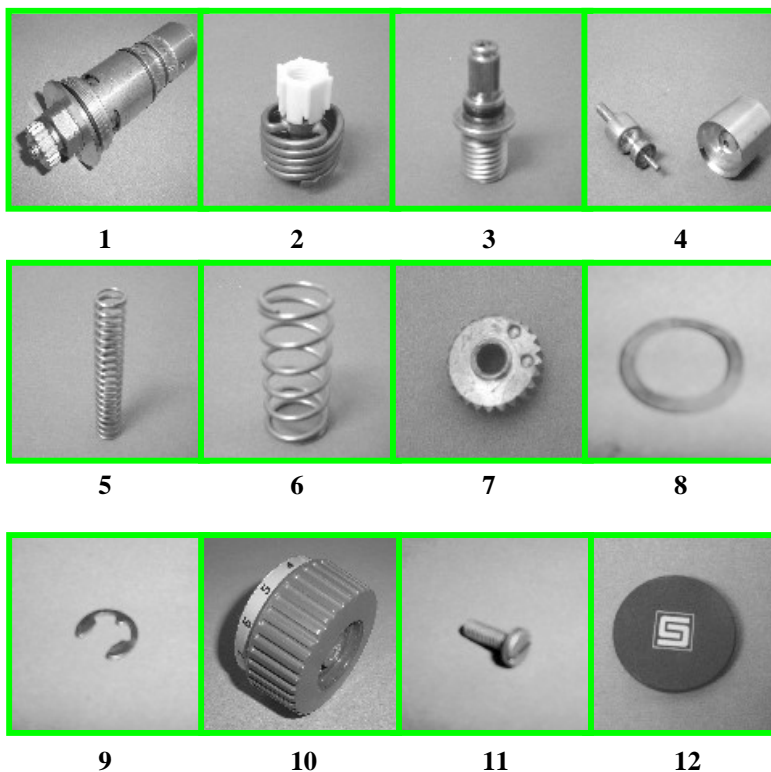


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ITEM #	PART #	DESCRIPTION
1	PAR6670CG	RADA 222 Mixing Valve Complete
2	PAR6676CG	Replacement Cartridge
3	PAR6674CG	Hub (yellow)
4	PAR6673CG-C	Chrome Handle Assembly
	PAR6673CG-W	White Handle Assembly
5	PAR6672CG	Set Screw (handle)
6	IHPAR6675	Head Nut
7	PAR6675CG	Removal Clip (yellow)
8	PAR6677CG	Inlet Check Valve
9	IHPAR6669CG	90° Elbow Compression Fitting
10	PAR6679CG	Straight Compression Fitting
	IHPAR6681-CG	Service Pack (contains all o-rings, lube) NO PICTURE SHOWN

MIXING VALVES

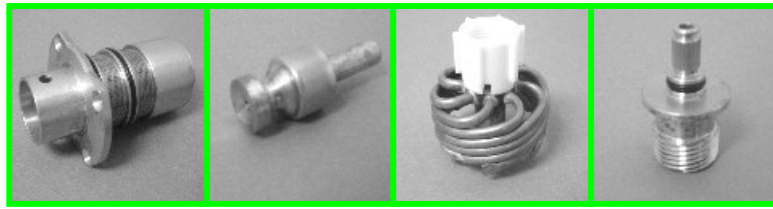
RADA 17



ITEM #	PART #	DESCRIPTION
1	IHPAR6692-CG	RADA 17 Cartridge Assembly Complete
2	IHPAR9124-CG	Thermoscopic Assembly
3	IHPAR6695-CG	Valve Spindle
4	IHPAR6694-CG	Shuttle Sleeve & Actuator Assembly
5	IHPAR9129CG	Long Spring
6	IHPAR9130CG	Short Spring
7	IHPAR9120-CG	Brass Hub
8	IHPAR9123-CG	Pressure Washer
9	IHPAR9121-CG	Cir-Clip
10	IHPAR6693-CG	Blue Control Knob
11	IHPAR9122-CG	Brass Screw (control knob)
12	IHPAR9127-CG	Control Knob Cap
	IHPAR6691-CG	Service Pack (contains all o-rings, lube & screens) NO PICTURE SHOWN

MIXING VALVES

RADA 20

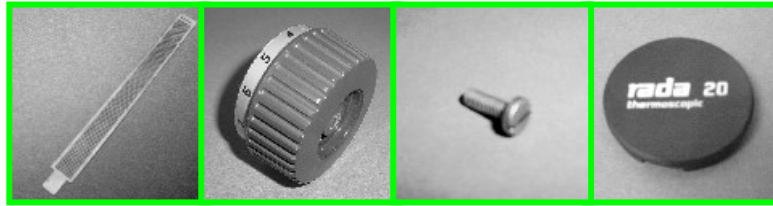


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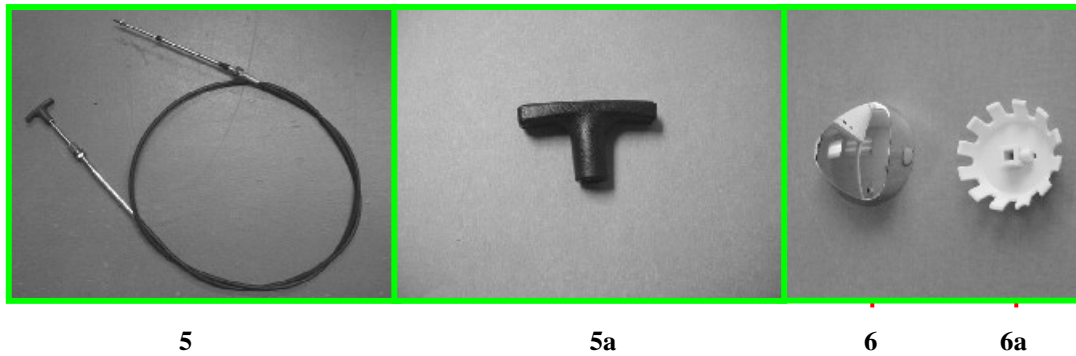
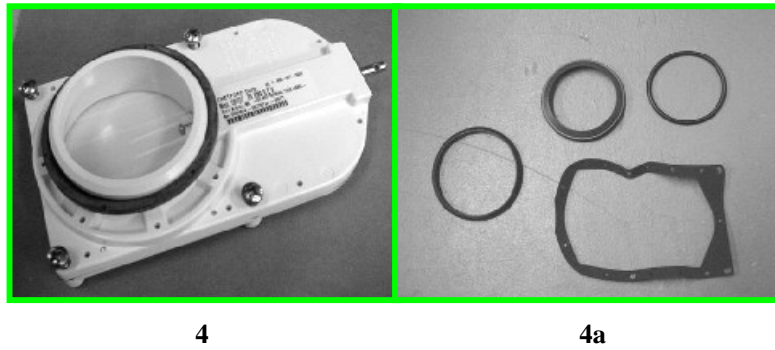
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ITEM #	PART #	DESCRIPTION
1	IHPAR6699-CG	Shuttle & Sleeve Assembly
2	IHPAR6697H	Actuator
3	IHPAR6697G	Thermoscopic Assembly
4	IHPAR6699S	Valve Spindle
5	IHPAR6696-CG	Strainer Screen
6	IHPAR6693-CG	Blue Control Knob
7	IHPAR9122-CG	Brass Screw (control knob)
8	IHPAR6698-J	Cap (for control knob)
	IHPAR6698G	Service Pack (contains all o-rings, lube & screens) NO PICTURE SHOWN

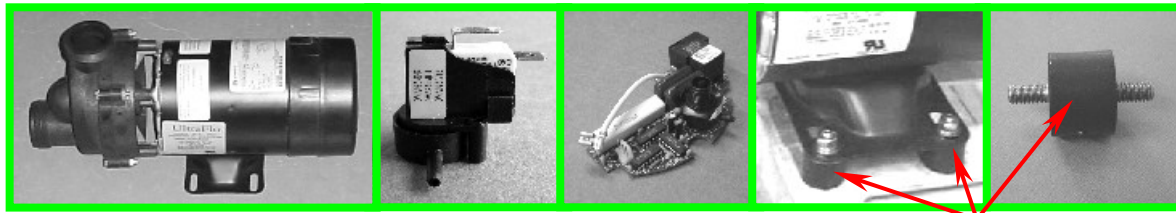
DRAIN COMPONENTS



ITEM#	PART#	DESCRIPTION
1	PAR5134ABC	Drain Assembly – 2"
1a	PAR5134C	Drain Gasket – 2"
2	PAR9817A	Drain Plug with Chain
3	PAR9821	Chain Clip for drain plug
4	IHPAR5740C	Drain Valve – 3"
4a	IHPAR5739	Drain Valve Service Pack
5	IHPAR9297G	Drain Cable
5a	IHPAR	Drain Cable Replacement Handle
6	IHPAR5138D	Gerberit Drain Handle
6a	IHPAR5139D	Gerberit Handle Adapter

PUMP

ULTRA FLOW [Date of Service: February 1991 & After]

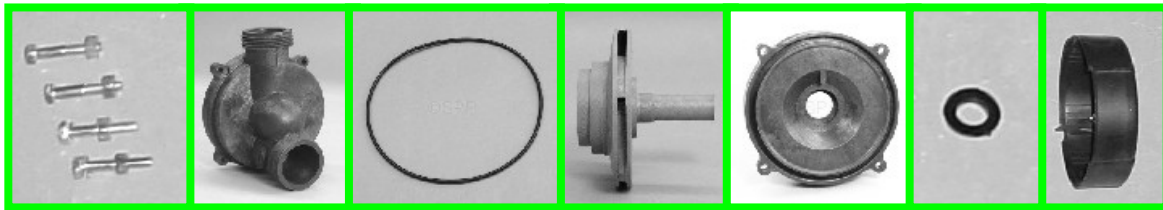


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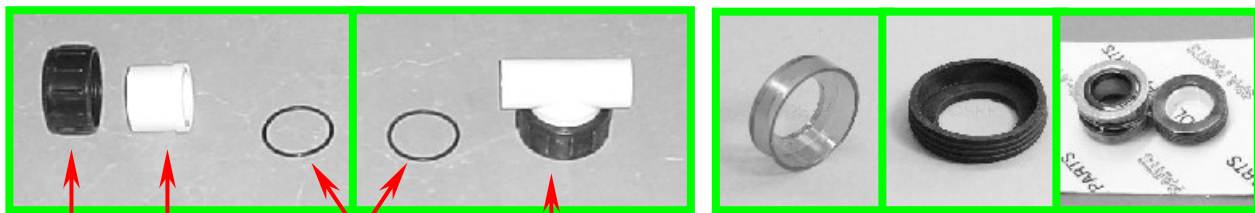
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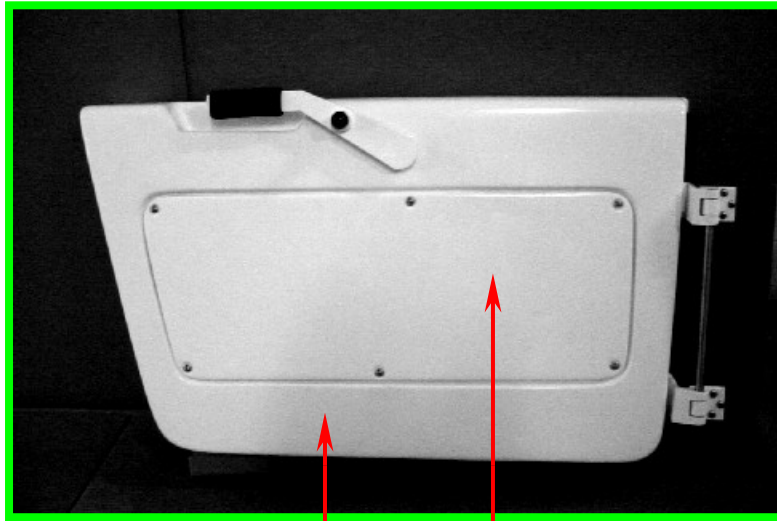
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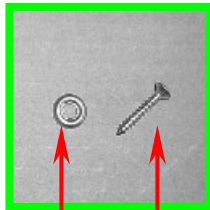
ITEM #	PART #	DESCRIPTION
1	PAR5295A	3/4HP / 110V Pump W/Air Switch
	IHPAR5295	3/4HP / 110V Pump W/Air Switch & Load Sensor
2	IHPAR5295N	Air Switch
3	IHPAR5295O	Air Switch w/Load Sensor Board (optional)
4	IHPAR5290-BC	Pump Mount Isolator (4)
5	PAR5295M	Bolt & Nut (4)
6	PAR5295H	Volute Front
7	PAR5295E	O-Ring
8	PAR5295G	Impellor
9	PAR5295D	Volute Back
10	PAR5295F	Slinger
11	IHPAR5295Z	Motor Dust Cover
12	PAR5295K	Union Nut
13	PAR5295J	FE Piece
14	PAR5295L	O-Ring
15	PAR5295I	Union "T"
15a	PAR5295C	Union & "T" set assembly (includes 12,13,14,15)
16	PAR5295B	Seal assembly

DOOR ASSEMBLY



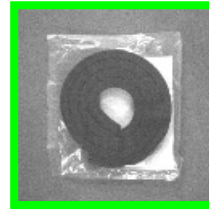
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ITEM #	PART #	DESCRIPTION
1	IHPAR360038DA	Almond Door Assembly (1999 & after) *
	IHPAR360038DW	White Door Assembly (1999 & after) *
2	PARP42A	Almond Door Panel
	PARP42W	White Door Panel
3	IHPAR9907	Cup Washer (6)
4	IHPAR9908	Screw (6)
5	IHPAR5931ABC	6' Door Seal

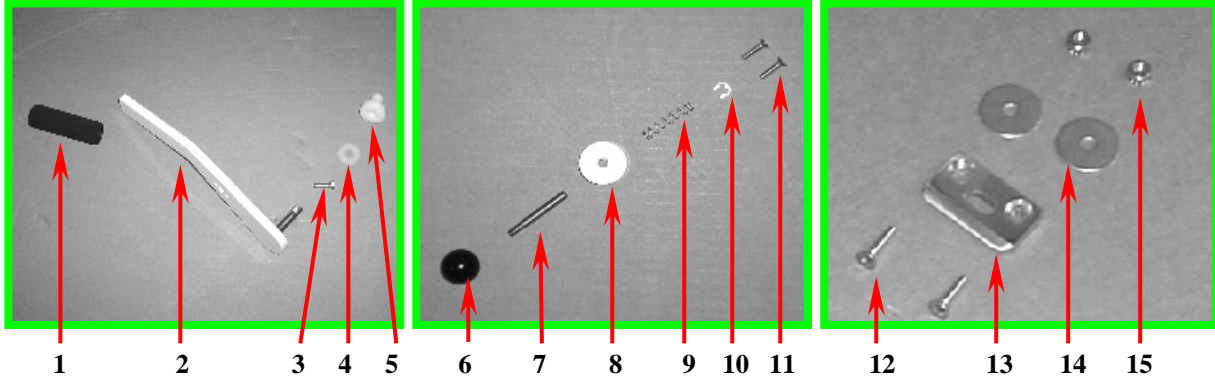
* Door Assemblies are no longer available for tubs produced prior 1999.

DOOR HANDLE & SAFETY LATCH COMPONENTS

**DOOR HANDLE
ASSEMBLY**

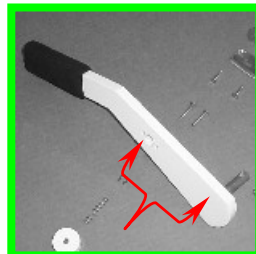
**HANDLE SAFETY LATCH
ASSEMBLY**

**STRIKER PLATE
ASSEMBLY**

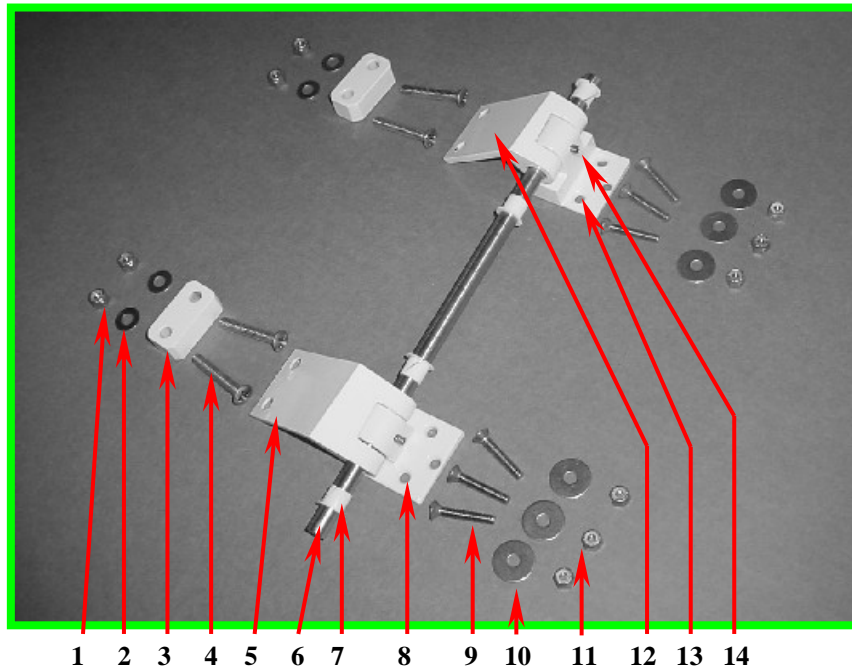


ITEM #	PART #	DESCRIPTION
1	IHTRP1036	Foam Door Handle Grip
2	IHPAR3620A*	Almond Door Handle (for 3600 / 3600XL / 3750 /3800)
	IHPAR3620W*	White Handle (for 3600 / 3600XL / 3750 /3800)
2A	IHPAR3702A	Almond Door Handle (for model 3700A / 3700B / 3700BMF)
	IHPAR3702W	White Door Handle (for model 3700 / 3700B / 3700BMF)
2B	IHPAR3702RA	Almond Reverse Door Handle (for 3700D / 3700DMF)
	IHPAR3702RW	White Reverse Door Handle (for 3700 / 3700DMF)
3	IHPAR9901	Bolt 5/16" – 18 x 1"
4	IHPAR9240A	Washer
5	IHPAR3621	Door Handle Bushing
6	IHPAR3606	Safety Latch Knob
7	IHPAR3601	Safety Latch Pin
8	IHPAR3603A	Almond Safety Latch Collar
	IHPAR3603W	White Safety Latch Collar
9	IHPAR3604	Safety Latch Spring
10	IHPAR3605	Cir-Clip
11	IHPAR9911	Safety Latch Collar Screw (2)
12	IHPAR9912	Striker Plate Screw (2)
13	IHPAR3607	Safety Latch Striker Plate
14	IHPAR9913	Fender Washer (2)
15	IHPAR9910	Nut (2)

* Older tubs used a different handle than the newer ones. The difference between the new & old style handle is the difference in distance between the handle pin and the hole for the latch pin. The distance on the “new style” handle is 3-3/4”, the distance on the “old style” is 3”.



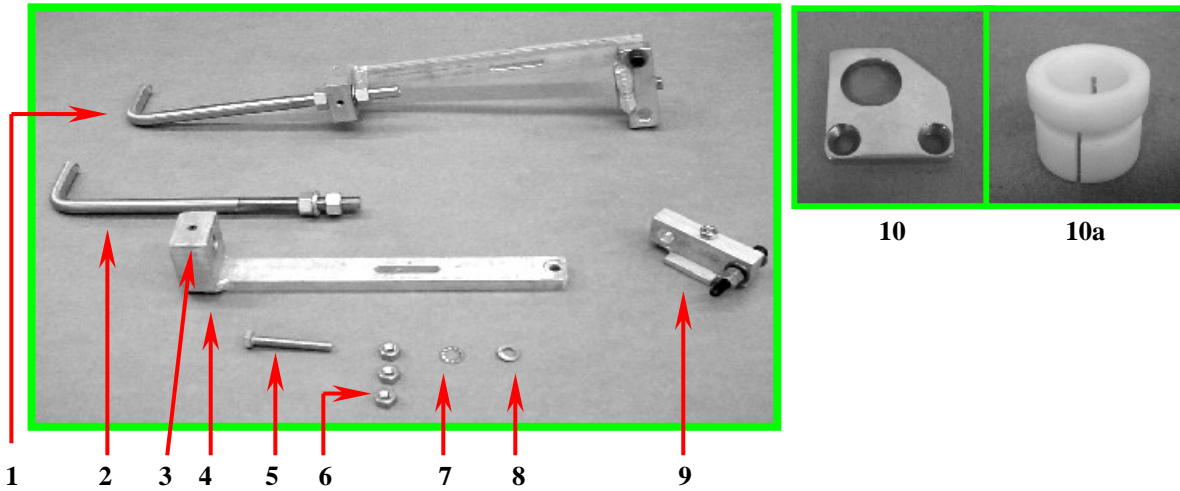
DOOR HINGE ASSEMBLY



ITEM #	PART #	DESCRIPTION
1	IHPAR9921	Loc-Nut
2	IHPAR9919	Washer
3	IHPAR3610A	3/4" Almond Spacer Block
	IHPAR3610W	3/4" White Spacer Block
	IHPAR3611A	5/8" Almond Spacer Block
	IHPAR3611W	5/8" White Spacer Block
	IHPAR3612A	11/16" Almond Spacer Block
	IHPAR3612W	11/16" White Spacer Block
4	IHPAR9920	Door Hinge Bolt
5	IHPAR3622LA	Lower Almond Door Hinge
	IHPAR3622LW	Lower White Door Hinge
6	IHPAR3615A*	Door Hinge Pin
7	IHPAR3609	Door Hinge Busing
8	IHPAR3623A	Lower Almond Door Hinge Bracket
	IHPAR3623W	Lower White Door Hinge Bracket
9	IHPAR9917	Door Hinge Bracket Bolt
10	IHPAR9918	Washer
11	IHPAR9916	Loc-Nut
12	IHPAR3622UA	Upper Almond Door Hinge
	IHPAR3622UW	Upper White Door Hinge
13	IHPAR3624A	Upper Almond Door Hinge Bracket
	IHPAR3624W	Upper White Door Hinge Bracket
14	IHPAR3625	Hinge Bracket Set Screw

* **NOTE:** Tubs manufactured before 12/1995 had two short hinge pins for both the upper and lower hinge, part # IHPAR3615. The current one-piece hinge pin IHPAR3615A can replace the two hinge pins #IHPAR3615.

DOOR PROBE LOCKING ASSEMBLY



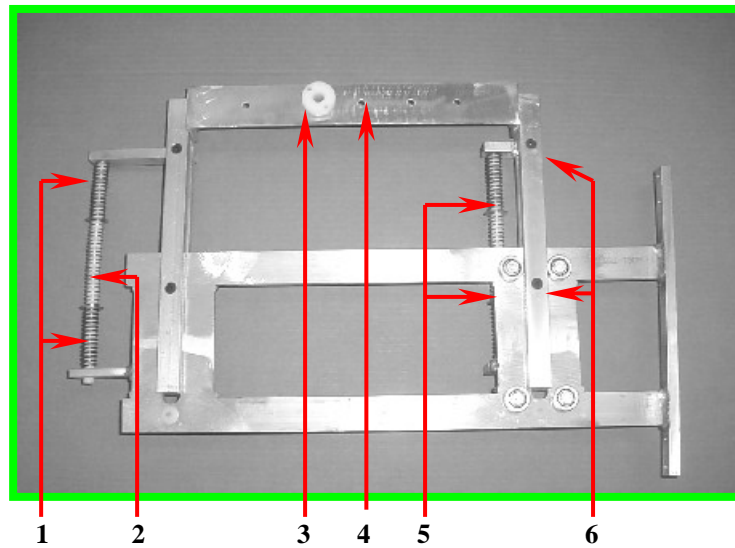
3600 / 3600XL / 3750 / 3800

ITEM #	PART #	DESCRIPTION
1	IHPAR3640	Probe Locking Mechanism Complete
2	IHPAR3641	Door Probe Assembly
	IHPAR9851	Hex Nut 1/2" - 20 (2)
	IHPAR9852	Star Lock Washer (2)
3	IHPAR3625	Set Screw
4	IHPAR3642	Probe Slide Bar
5	IHPAR9902	Bolt 5/16"-18 x 2"
6	IHPAR9903	Nut 5/16"-18 (3)
7	IHPAR9964A	Star Lock Washer
8	IHPAR9904	Lock Washer
9	IHPAR3643	Probe Swivel Bracket
	IHPAR9919	Washer (3)
	IHPAR9903	Nuts (2)
10	IHPAR3614	Door Probe Plate (1995 & after)
10a	IHPAR3602	Door Probe Bushing (prior 1995)

3700A / 3700B / 3700BMF / 3700D / 3700DMF

ITEM #	PART #	DESCRIPTION
1	IHPAR3740	Probe Locking Mechanism Complete
2	IHPAR3741	Door Probe Assembly
	IHPAR9851	Hex Nut 1/2" - 20 (2)
	IHPAR9852	Star Lock Washer (2)
3	IHPAR3625	Set Screw
4	IHPAR3742	Probe Slide Bar
5	IHPAR9902	Bolt 5/16"-18 x 2"
6	IHPAR9903	Nut 5/16"-18 (3)
7	IHPAR9964A	Star Lock Washer
8	IHPAR9904	Lock Washer
9	IHPAR3743	Probe Swivel Bracket
	IHPAR9919	Washer (3)
	IHPAR9903	Nuts (2)
10	IHPAR3614	Door Probe Plate (1995 & after)
10a	IHPAR3602	Door Probe Bushing (prior 1995)

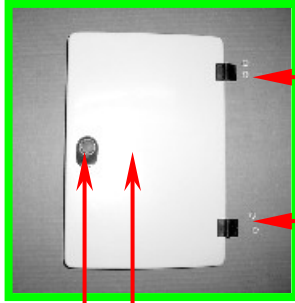
DOOR FRAME ASSEMBLY



ITEM #	PART #	DESCRIPTION
	IHPAR3600A	Door Frame Assembly Complete
1	IHPAR3608	Door Spring – Short
2	IHPAR3609	Door Spring – Long
3	IHPAR3621	Door Handle Bushing
4	IHPAR3644	Door Slide Bar (all tubs except 3700 series)
	IHPAR3744	Door Slide Bar (3700 series tubs)
5	IHPAR9905	Washer
6	IHPAR9917	Screw 1/4"-20 x 1-1/2"

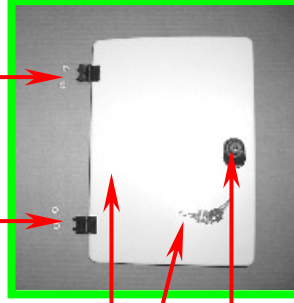
ACCESS DOORS, PANELS & COMPONENTS

**SIDE
ACCESS DOOR**
(3600 / 3600XL / 3300 / 4300 / 5300)



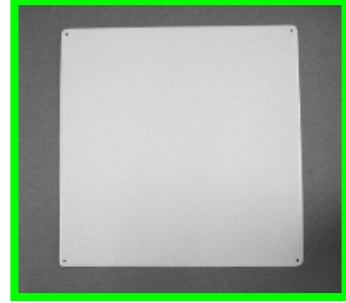
1 2

**DISINFECTANT
ACCESS DOOR**
(All Tubs)



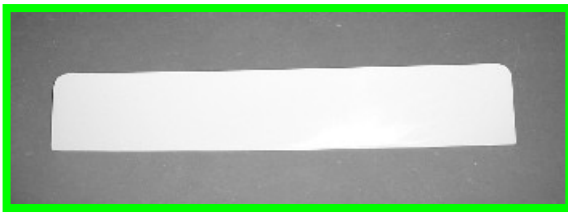
4 5 6

**BACK
ACCESS PANEL**
(3600 / 3600XL / 3300 / 4300 / 5300)

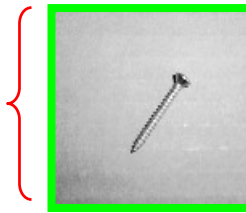


7

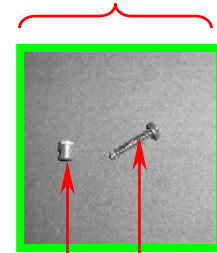
BOTTOM FRONT ACCESS PANEL
(3700 SERIES / 3750 / 3800 ONLY)



8



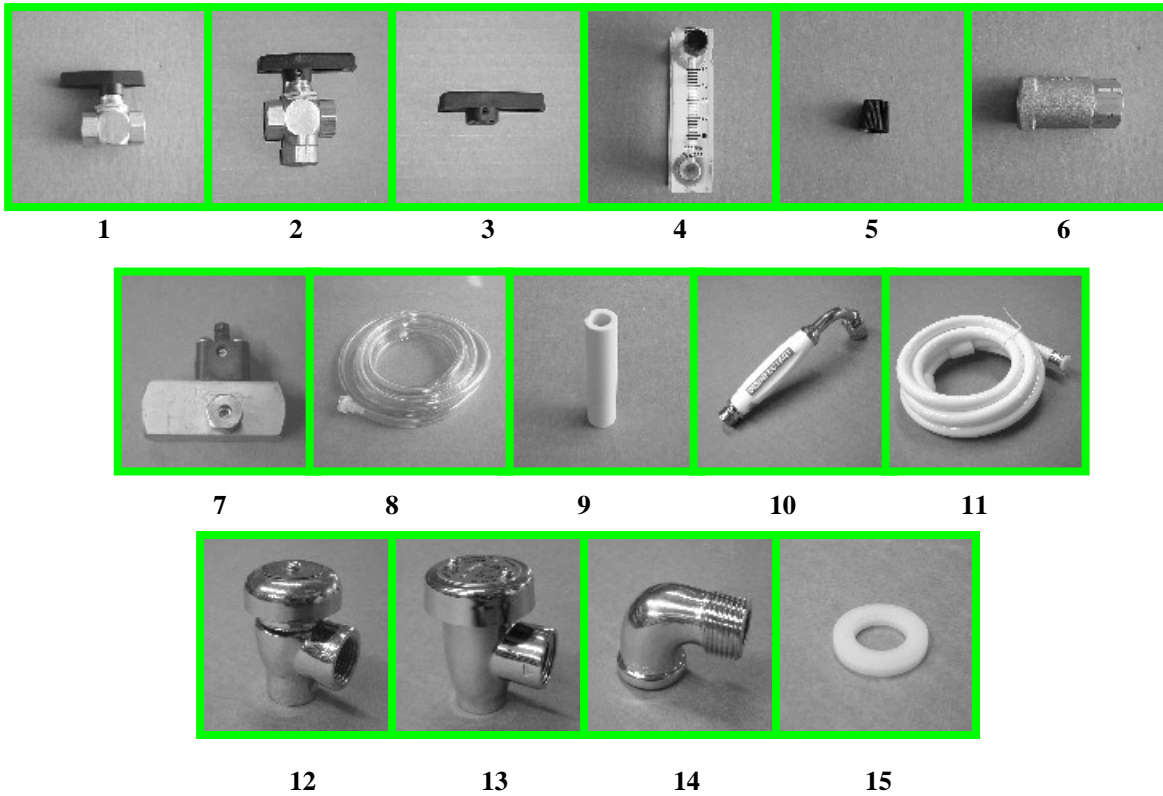
9



10 11

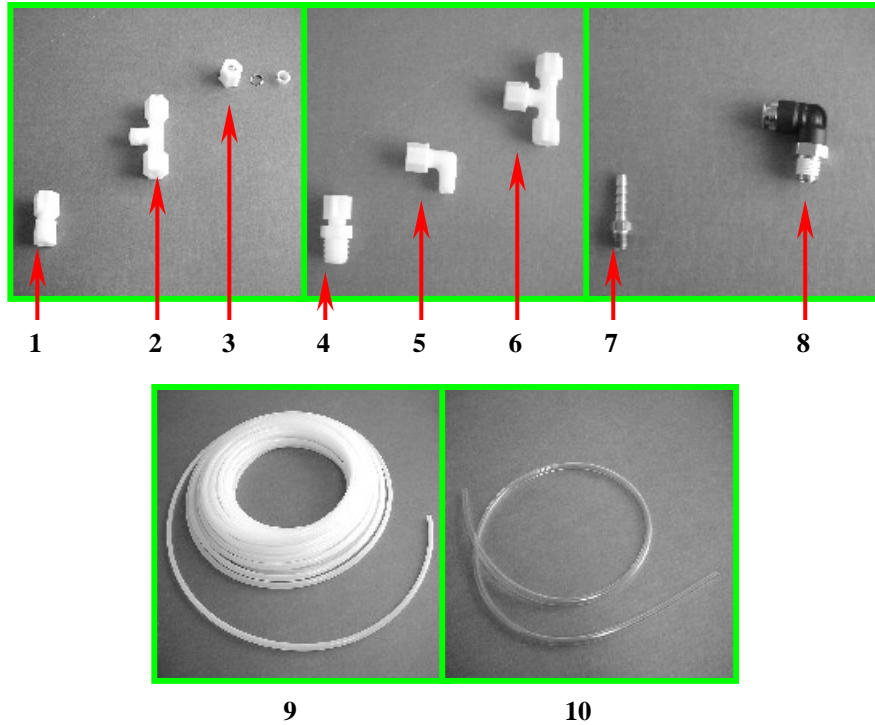
ITEM #	PART #	DESCRIPTION
1	IHPAR7902	Side Access Door Latch Assembly
2	PARP35A	Almond Side Access Door
	PARP35W	White Side Access Door
3	PAR5410	Access Door Hinge
4	PARP36A	Almond Disinfectant Access Door
	PARP36W	White Disinfectant Access Door
5	IHPAR7903	Keys
6	IHPAR7901	Disinfectant Locking Door Latch Assembly (includes keys)
7	PARP33A	Almond Back Access Panel
	PARP33W	White Back Access Panel
8	PARP32A	Almond Bottom Front Access Panel
	PARP32W	White Bottom Front Access Panel
9	IHPAR9909	Screw (10)
10	1097286	Threaded Insert (4)
11	IHPAR9938	Screw (4)

DISINFECTANT SYSTEM COMPONENTS



ITEM #	PART #	DESCRIPTION
1	PAR1110C	Two Way Ball Valve (disinfectant on/off)
2	IHPAR1111C	Three Way Ball Valve (diverter valve)
3	PAR1110	Replacement Handle
4	PAR1108	Metering Valve
5	PAR1106	Metering Valve Replacement Knob
6	IHPAR5673	Check Valve – 1/4" FPT
7	PAR1030	Injector Assembly – 3/8" FPT (used on all tubs prior January 2002 / used on 2-jet tubs only from January 2002 to March 2004 / used on all tubs after March 2004) NOTE: includes items #8 & #9
	1096922	Injector Assembly – 1/2" FPT (used on all 4 & 6-jet tubs from January 2002 – March 2004) NOTE: includes items #8 & #9
8	IHPAR1034	Disinfectant Suction Tube & Check Valve
9	IHPAR1032	Ceramic Weight (for disinfectant suction tube & check valve)
10	PAR5087B	Disinfectant Wand (used on all models except 3700 series / 3750 & 3800, discontinued on all models manufactured after March 2004)
11	PAR5118G	Hose for shower & disinfectant wand
12	IHPAR7380-AG	"CONBRACO" 1/2" Back-flow Preventor (one screw in cap)
	IHPAR7383C	Bonnet
	IHPAR7384C	Repair Kit
13	IHPAR7380-AG-W	"WATTS" 1/2" Back-flow Preventor (two screws in cap)
	IHPAR7382CW	Bonnet
	IHPAR7384CW	Repair Kit
14	IHPAR1136	Chrome 90° Elbow
15	IHPAR6160D	Nylon Washer (for the back-flow preventor & chrome elbow)

PLASTIC TUBE & FITTINGS

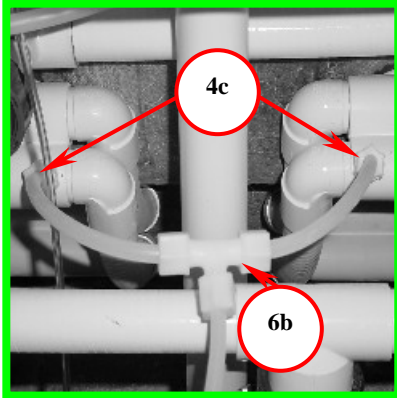


ITEM #	PART #	DESCRIPTION
1a	IHPAR1156	Female Connector (3/8" tube x 1/4" MP)
1b	IHPAR6116C	Female Connector (1/4" tube x 1/4" MP)
2a	IHPAR9177A	Male Branch "T" (1/4" tube x 1/4" tube x 1/8" MP)
2b	IHPAR6115C	Male Branch "T" (1/4" tube x 1/4" tube x 1/4" MP)
3a	IHPAR1153	1/4" Compression Nut
3b	IHPAR1154	3/8" Compression Nut
4a	IHPAR5675C	Male Connector (1/4" tube x 1/8" MP)
4b	IHPAR1164	Male Connector (1/4" tube x 1/4" MP)
4c	IHPAR1160	Male Connector (3/8" tube x 1/4" MP)
4d	IHPAR1161	Male Connector (3/8" tube x 3/8" MP)
4e	IHPAR1162	Male Connector (3/8" tube x 1/2" MP)
5a	IHPAR5690BC	Male 90° Elbow (1/4" tube x 1/8" MP)
5b	IHPAR5680BC	Male 90° Elbow (1/4" tube x 1/4" MP)
5c	IHPAR1158	Male 90° Elbow (1/4" tube x 3/8" MP)
5d	PAR1159	Male 90° Elbow (3/8" tube x 1/4" MP)
5e	IHPAR1157	Male 90° Elbow (3/8" tube x 3/8" MP)
6a	IHPAR6118C	Union "T" (1/4")
6b	IHPAR1163	Union "T" (3/8")
7	IHPAR1130	Brass Barb Fitting (1/4" barb x 1/8" MP)
8	IHPAR1169	90° Push-Loc Elbow (3/8" tube x 1/4" MP)
9a	IHPAR5561-BCD	Plastic Tubing (3/8" OD x 1/4" ID / sold by the foot)
9b	IHPAR5570-BC	Plastic Tubing (1/4" OD x 1/8" ID / sold by the foot)
10a	IHPAR5580-ABC	Clear Vinyl Tubing (1/4" OD x 1/8" ID / sold by the foot)
10b	IHPAR5563	Clear Vinyl Tubing (3/8" OD x 1/4" ID / sold by the foot)

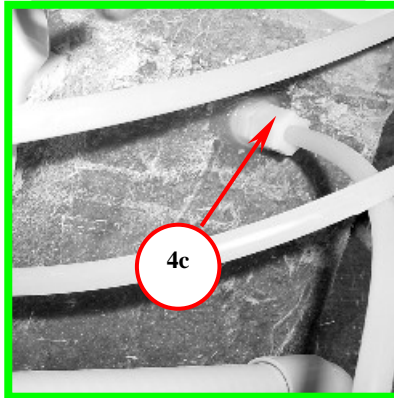
"JAYCO"® PLASTIC FITTING IDENTIFICATION

The following pictures are to help assist in the identification of the plastic tube fittings used in the various tubs.
See page 24 to cross-reference the plastic tube fitting part number.

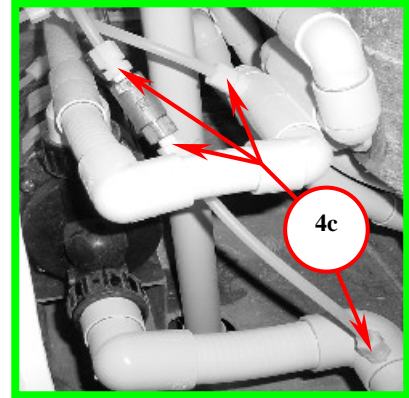
View of the jet housing water connections.



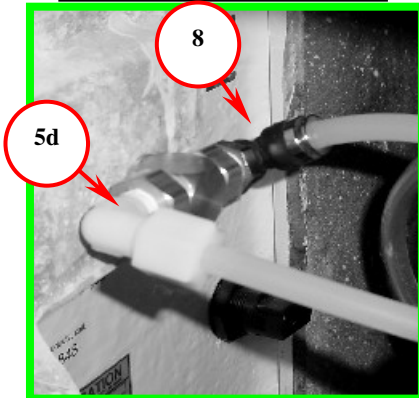
View of the connection to the "burp" fitting.



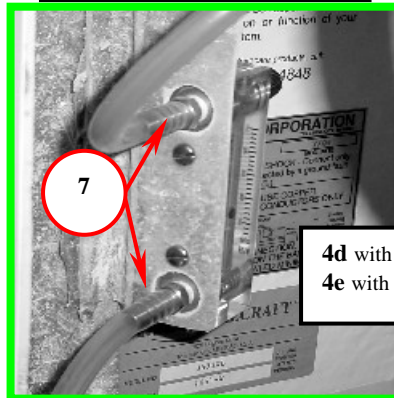
View of the check valve, jet housing & water line from the pump.



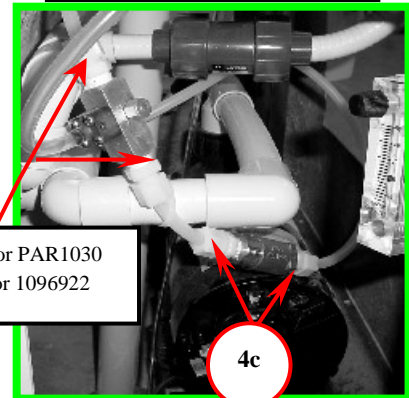
View of the disinfectant on/off valve connections.



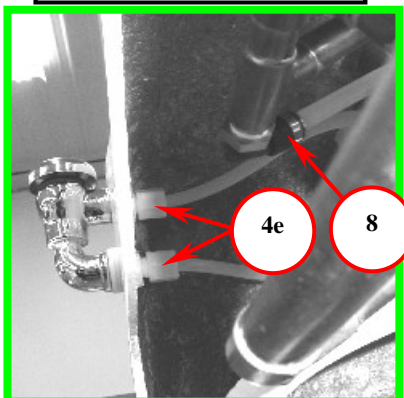
View of the disinfectant metering valve connections.



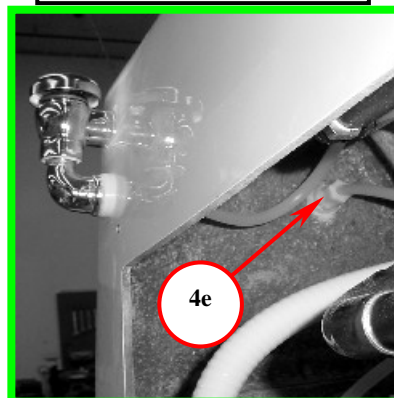
View of the injector & check valve connections



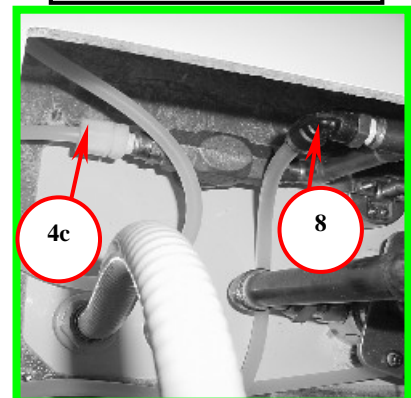
View of connection to the back-flow preventer & water source to disinfectant on/off valve.



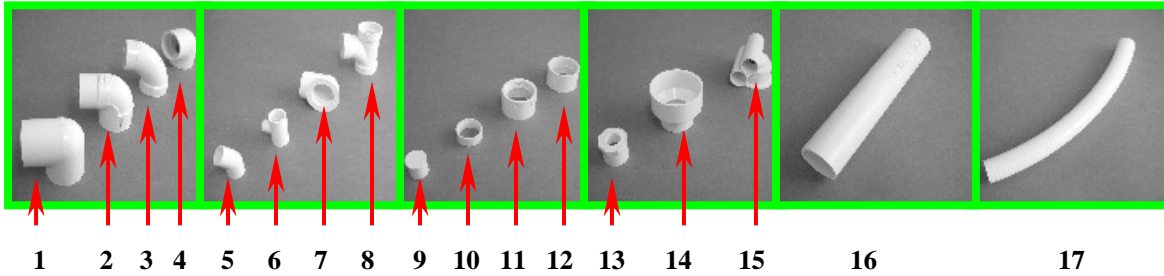
View of the shower and/or disinfectant wand connection.



View of connection to shower valve & water source to disinfectant on/off valve.

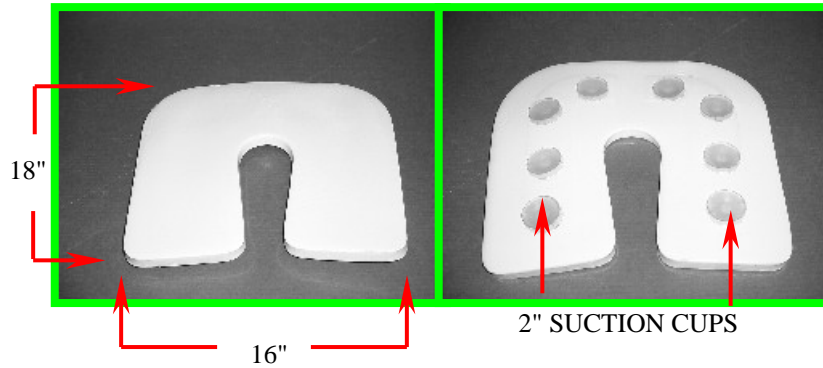


PVC FITTINGS & PIPE



ITEM #	PART #	DESCRIPTION
1	IHPAR5815	90° Elbow – 1"
	IHPAR5760C	90° Elbow – 1-1/2"
	IHPAR5753C	90° Elbow – 2"
2	IHPAR5780-C	90° Street Elbow – 1"
	IHPAR5840-BC	90° Street Elbow – 1-1/2"
	IHPAR5750C	90° Street Elbow – 2"
3	IHPAR8082-WT	90° Wide Turn Elbow – 2"
4	IHPAR5816C	90° Threaded Elbow – 2"
5	IHPAR5879C	45° Elbow – 1"
6	IHPAR5810C	Reducing "T" – 1" x 1" x 1/2"
	IHPAR5820C	"T" – 1"
7	IHPAR7185-1-1/2	90° Threaded Elbow Housing – 1-1/2" (suction inlet & overflow inlet)
	IHPAR7185-2	90° Threaded Elbow Housing – 2" (drain)
8	IHPAR5780-BC	Sanitary Reducing "T" – 2" x 2" x 1-1/2"
	IHPAR8085	Sanitary "T" – 2"
9	IHPAR5880C	Plug – 1"
10	PAR9816	Insert Ring – 1-1/2"
11	IHPAR2834	Threaded Coupling – 1-1/2"
	IHPAR8083	Threaded Coupling – 2"
12	IHPAR5761C	Coupling – 1-1/2"
	IHPAR5762C	Coupling – 2"
13	IHPAR8086	Reducer Bushing – 2" x 1-1/2"
14	IHPAR5743C	Reducer – 3" x 2"
15	IHPAR7182E	Jet Housing
16	IHPAR8079	1" PVC Pipe (sold by the foot)
	IHPAR8080	1-1/2" PVC Pipe (sold by the foot)
	IHPAR8081	2" PVC Pipe (sold by the foot)
17	IHPAR5620-BC	1/2" Flex Pipe (sold by the foot)
	IHPAR5635BC	3/4" Flex Pipe (sold by the foot)
	IHPAR5630B	1" Flex Pipe (sold by the foot)
	IHPAR5640B	1-1/2" Flex Pipe (sold by the foot)

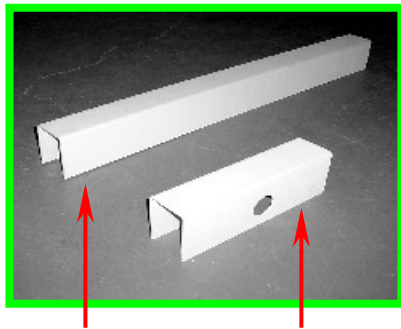
OPTIONAL ACCESSORIES



IHPAR980 SEAT CUSHION

16" WIDE x 18" DEEP x 3/4" THICK

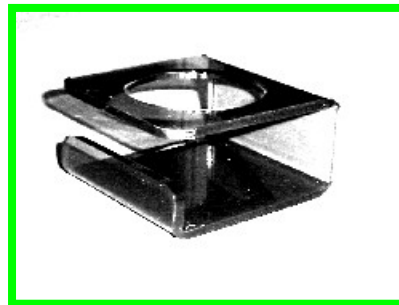
Seat Cushion is made of 3/4" lightweight dipped foam for extra patient seating comfort. The 9800 Seat Cushion fits all Invacare tub models, easy to clean and available in white only.



IHPAR9670 **IHPAR9669**
(3300 / 4300 / 5300) (3600 & 3600XL)

TUB RIM GUARD

The Rim Guard protects your tub from scratches and chipping caused by patient lift operation. The Rim Guard fits over the back of tub models 3600 & 3600XL and over the side of supine tub models 3300 / 4300 & 5300.



IHPAR7830

CUP / BOTTLE HOLDER

Cup/ Bottle Holder is made of heavy smoke colored plastic with a "peel & stick" adhesive back that easily attaches to any clean surface.

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